

Work Order ID 52722

October 9, 2009 11:22:32 AM



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Item ID: D412-705-017

Revision ID: B

Item Name: N1 Gearbox Access Panel

Start Date: 10/09/09 Start Qty: 4.00

Required Date: 10/13/09 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: 

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3255

Rev B

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPPD412-705-017

CHG001

8 09/10/13

HJ for BG 09/10/13

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/10/13 42 sf

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

27 8 09/10/13

(48) 4

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Item ID: D412-705-017

Accept



Setup Start



Revision ID: B

Stop



Item Name: N1 Gearbox Access Panel

Start Date: 10/09/09 Start Qty: 4.00



Cust Item ID:

Required Date: 10/13/09 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-705-017 Location: _____ iPPP Rev: 17

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

Rec'd 9/14 (4)

09/10/14 HJ

PH 09/10-14

Picklist Print

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Work Order ID: 52722

Parent Item: D412-705-017RevB

Parent Item Name: NI Gearbox Access Panel

Comments:

Start Date: 10/09/09

Required Date: 10/13/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3C3A x30

Purchased

No

120

Each

633.0000

120.0000

Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

633

110715

133

111916

500

120

Each

4.0000

4.0000

D3255-041RevB x1

Manufactured

No

Access Panel Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

42760

2

44234

2

120

Each

4.0000

4.0000

D3255-042RevB x1

Manufactured

No

Access Panel Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

37776

4

110715 SF (83x)
111916 (37x)

2 SF
2 SF
2/10/09 (42) SF

37776 SF

Picklist Print

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Parent Item: D412-705-017RevB

Parent Item Name: N1 Gearbox Access Panel

Comments:

Start Date: 10/09/09

Required Date: 10/13/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20427M3-3	x36	Purchased	No			120	Each	368.0000	144.0000			
Rivet												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	368	
110022	115	
111819	253	

1118/9 54

MS21060-L3K	x68	Purchased	No			120	Each	162.0000	72.0000			
Nut Plate												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	162	
111424	12	
112314	100	
112368	50	

12
10
50
9/10/9 (4) 50

Picklist Print

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Comments:

Start Date: 10/09/09

Required Date: 10/13/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS9321-09	130	Purchased	No			120	Each	379.0000	120.0000			



Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	379	
109322	1	
110322	7	
110399	371	

110399 9/10/9 @ SP

53.8 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

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